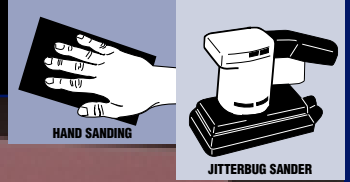


# CLOTH & PAPER SHEETS

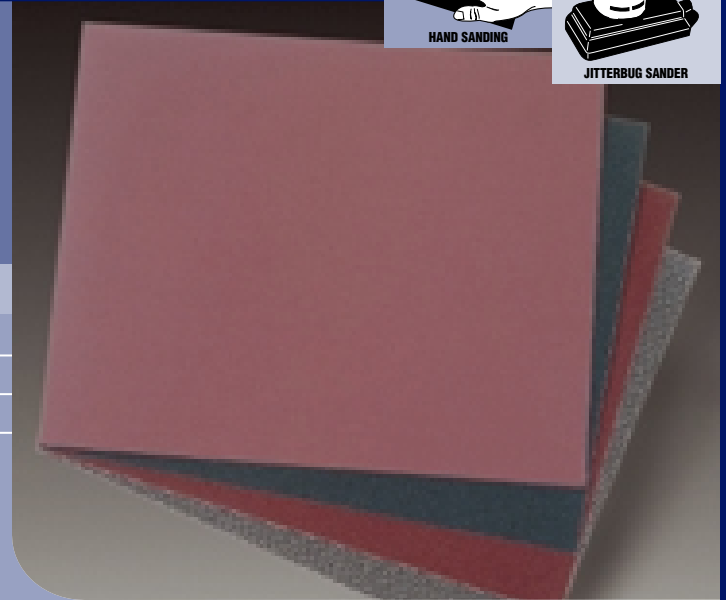


## CLOTH SHEETS

Engineered for maximum flexing and fast cutting, cloth sheets have a longer life than paper sheets. They tear clean and straight without shedding and are packed in a protective dispenser to eliminate waste and damage.

### Typical Applications

- Scouring and light deburring
- Scale and rust removal
- Blending machine tool marks
- Fine sanding and polishing



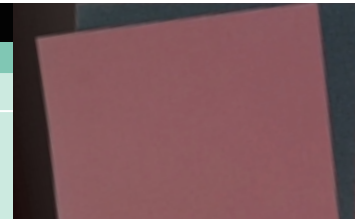
### GOOD Metalite K225 – Designed for general purpose metalworking applications

FEATURES	BENEFITS
• Premium P-graded aluminum oxide abrasive	• Greater cut rate than competitive products
• Advanced full resin bond system	• Exceptional grain adhesion for longer life
• Flexible J-wt backing	• Superior conformability to complex surfaces



### GOOD Lightning Metalite K227 – The choice for quality finishing and polishing

FEATURES	BENEFITS
• Mild acting bond system	• Produces fine finishes on all shapes
• Flexible J-wt backing	• Superior conformability to complex surfaces



### GOOD Emery K622/Crocus K624 – Ideal for extra fine finishes

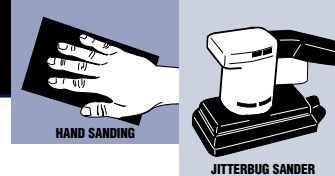
FEATURES	BENEFITS
• K622 – Highest quality, natural emery abrasive	• Produces extra fine finishes, ideal for lapping
• K624 – Ferrous oxide abrasive (Crocus)	• Best for polishing soft, nonferrous metals



### GOOD Screen-Bak Durite Q421 – For wet or dry applications

FEATURES	BENEFITS
• Silicon carbide abrasive on an open mesh backing	• Extreme resistance to loading, long life
	• Waterproof





HAND SANDING

JITTERBUG SANDER

## 9 X 11 CLOTH SHEETS

			GOOD				
SIZE	GRIT	MIN./STD. PKG.	METALITE K225* UPC NO.	METALITE K227** UPC NO.	EMERY K622 UPC NO.	CROCUS K624 UPC NO.	SCREEN-BAK DURITE Q421† UPC NO.
9 X 11	50	25/125	66261101862*				
	60	25/125	66261101861*				
	80	25/125	66261126340	66261101750			66261100960
	100	50/250	66261126339	66261101745			66261100955•
	120	50/250	66261126338	66261101740			66261100950•
	150	50/250	66261126337	66261101735			66261100945•
	180	50/250	66261126336	66261101730			66261100940•
	220	50/250	66261126335				66261100935•
	240	50/250	66261126334	66261101720			
	280	50/250	66261126333				
	320	50/250	66261126332	66261101710			66261100920•
	400	50/250	66261126331	66261101705			66261100915•
	500	50/250		66261101700			
	600	50/250	66261126330				
	EXTRA COARSE	25/125			66261101255		
COARSE	25/125			66261101250			
MEDIUM	50/250			66261101245			
FINE	50/250			66261101240			
FINER THAN 500	50/250				66261100490		

\*SUPPLIED IN E-Z FLEX METALITE K224

★ P-GRADED \*\*K227 IS P-GRADED <= 180 GRIT

†WATERPROOF

• PACKAGING STANDARDS: MIN./STD. PKG. Q421 = 25/125

## SpecCheck



### STARTING RECOMMENDATIONS

WATERPROOF LOAD RESISTANT	FAST CUT GENERAL FINISH	SLOW CUT FINE FINISH	MINIMUM CUT SUPER FINE FINISH
Screen-Bak Durite Q421	Metalite K225	Emery K622	Crocus K624

### CLOTH SHEETS - COMPETITIVE CROSS REFERENCE

NORTON	3M	HERMES	KLINGSPOR	SIA	VSM
K224	311T Three-M-Ite BG 211K Electrocut	RB317LX	CS310X		KK504X
K225/K227	211K Three-M-Ite 311K Three-M-Ite	RB232J	KL361	2947J	KK504J KK504X
K622	011K Crystal Bay		KL371	C680J	
K624	001K Crystal Bay		KL371		KK14f/999
Q421	481W				

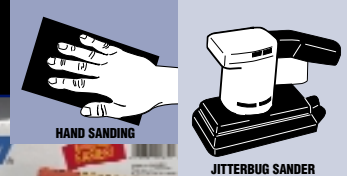
## TechTips

■ Use light machine oil with cloth sheets as a lubricant for finer finishes and quicker cut.



It is the user's responsibility to refer to and comply with ANSI B7.1

# CLOTH & PAPER SHEETS



## PAPER SHEETS

Full size (9" x 11") and cut sheets are used for both metalworking and woodworking applications. Packed in protective dispensers and/or convenient contractor packs to eliminate waste and permit easy, neat storage.

### Typical Applications

- Light duty, metal sanding
- Primer sanding, defect removal from painted surfaces
- Filler sanding
- Sanding and finishing of composites and fiberglass
- Bare wood sanding
- Sanding between sealer coats



CLOTH & PAPER SHEETS

<b>BEST</b> No-Fil Champagne A275 – The performance leader for dry finishing	
FEATURES	BENEFITS
• Premium P-graded, heat treated aluminum oxide abrasive	• Superior life, fast cut rate, consistent finish
• Unique fibre-reinforced, B-wt latex-saturated backing	• 50-60% improvement in tear strength
• Water-based stearate, non-pigmented, No-Fil coating	• Flexible; can be used wet
	• Provides maximum load resistance and extended life; no color transfer to work



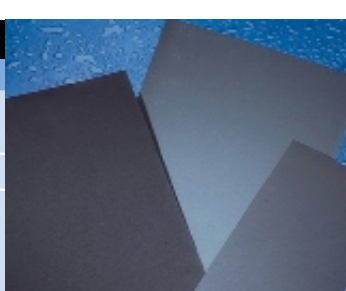
<b>BEST</b> Black Ice Waterproof T402 – Ultimate surface finishes - wet	
FEATURES	BENEFITS
• Premium, ultra fine (1000 - 2500 grits) silicon carbide abrasive	• Ultimate finish in wet applications
• Strong resin bond system	• Long life in wet applications
• A-wt waterproof paper backing design	• Ultimate flexibility
	• Wet-curl resistance
	• Environmentally stable; resists humidity-caused curling

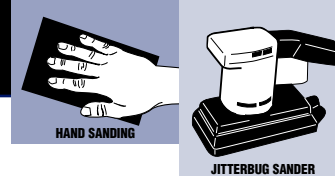


<b>BETTER</b> NorZon Plus H875 – Excellent for soft material applications	
FEATURES	BENEFITS
• Patented NorZon Plus zirconia abrasive	• Extended life over original NorZon products
• Strong E-wt paper, latex impregnated	• Increased durability and chip resistance, flexible
• Open coat design	• Reduced loading; ideal for body filler, fiberglass and composite sanding



<b>BETTER</b> Blue-Bak Waterproof T414 – Exceptional finishing in wet applications	
FEATURES	BENEFITS
• Sharp silicon carbide abrasive (220-600 grit range)	• Exceptional finishes in wet applications
• Strong resin bond	• Longer life in wet applications
• A-wt waterproof paper backing	• Extremely flexible
	• Improved wet-curl resistance
	• Environmentally stable; resists humidity-caused curling

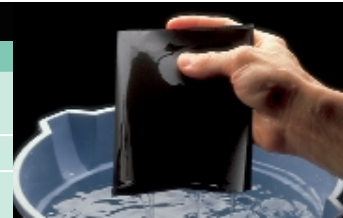




## PAPER SHEETS (CONTINUED)

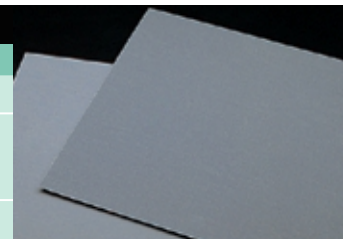
### GOOD Tufbak Waterproof T247 – For exceptional life - wet

FEATURES	BENEFITS
• Premium P-graded aluminum oxide grain	• Extended life
• P2000 grain	• For the ultra fine finish
• B-wt waterproof paper	• Excellent flexibility and tear-resistance



### GOOD Tufbak Durite Waterproof T461 – For more aggressive applications

FEATURES	BENEFITS
• Silicon carbide abrasive	• Fast cutting with excellent finish in wet applications
• Strong, waterproof C-wt backing design	• Ideal for more aggressive applications
	• Environmentally stable, resists product curl in humidity
	• Resists chipping and cracking
• Advanced resin bond system	• Excellent flexibility and abrasive adhesion



### GOOD No-Fil Adalox A251 – Unrivaled flexibility and finish - dry

FEATURES	BENEFITS
• P-grade aluminum oxide abrasive	• Increased life, consistent finish
• A-wt paper backing	• Increased flexibility for hand sanding applications
• Stearated (No-Fil), open coat	• Reduced loading



### GOOD No-Fil Adalox A290 – Unrivaled durability and value for dry finishing

FEATURES	BENEFITS
• P-graded aluminum oxide abrasive	• Increased life, fast cut rate, consistent finish
• Heavy duty C-wt backing	• Edge-tear resistance, durable for cut sheet machine sanding applications
• Stearated (No-Fil), open coat	• Reduced loading



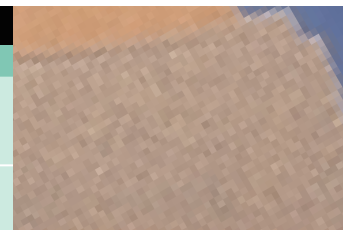
### GOOD No-Fil Durite A413/A414 – Good general purpose choice

FEATURES	BENEFITS
• Sharp silicon carbide abrasive	• Excellent for finishing
	• Penetrates dense, hard materials (glass, ceramics, etc.)
• A413 – B-wt paper backing	• Flexible, yet durable
• A414 – A-wt paper backing	• Very flexible and conformable
• Stearated (No-Fil), open coat	• Reduced loading



### GOOD Adalox A212, A213, A211 – For dry, general purpose sanding

FEATURES	BENEFITS
• Aluminum oxide grain, open-coat Available in three backing weights: A212 A-wt, A213 C-wt, A211 D-wt	• Aggressive cutting action for all dry sanding applications
• Extensive, P-graded grit range (P36 – P220 grit)	• Designed for heavy duty to light duty hand and machine sanding, coarse to fine



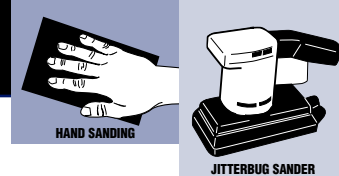
### GOOD Garnet A511, A513, A514 – Ideal on soft woods

FEATURES	BENEFITS
• Natural garnet grain	• Excellent for soft woods, consistent finishes
• Available in three backing weights: A511 A-wt, A513 C-wt, A514 D-wt	• Designed for heavy duty to light duty hand and machine sanding, coarse to fine





# CLOTH & PAPER SHEETS



HAND SANDING

JITTERBUG SANDER

## 9 X 11 PAPER SHEETS

SIZE	GRIT	MIN./STD. PKG.	BEST		BETTER	GOOD											
			A275*	T402†	T414†	A211*	A213*	A212*	A514	A513	A511	A251*	A413	A414	T247*†	T461†	
UPC NO. (PREFIX 662611)																	
9 X 11	36	25/125				00335											
	40					00330											
	50	50/250				00325											
	60					00320										01175	
	80		31634			00315					01560	01505	84107	00801		01170	
	100	100/500	31633						00295		01535	01500	84106	00800		01165*	
	120		31632						00290		01530	01495	84105	00799		01160*	
	150		31631						00285		01525	01490	84108	00802		01155*	
	180		31630							00245			01489	84104	00803	34608	01150*
	220		31629						00240				01488	84103	00804	34606	26063*
	240		31628										01487	84102	00805	34604	26062*
	280		31627										01486	84101		34602	26061*
	320		31626											84100	00807	34600	26060*
	360																26059*
	400		31624											84098			26058*
	500		31623														26057*
	600		31622														39347*
	800	31621														39347*	
	1000	100/500	31620	39381*												26056*	
	1200		31619	39380*													26055*
	1500		31618	39379*													26054*
	2000			39378*													26053*
	2500			39377*													26053*

\* P-GRADED

† WATERPROOF

\* PACKAGING STANDARDS: T247, T402, T414, T461 = 50/250

## EMERY SHEETS

EMERY GRIT	CAMI GRIT	MIN./STD. PKG.	GOOD	
			9 X 11 A621 UPC NO.	9 X 13-3/4 A621 UPC NO.
3	180	100/500	66261101267	66261101315*
2	220		66261101265	66261101310*
1	280		66261101263	66261101300*
0	500		66261101261	66261101290*
2/0	600		66261101260	66261101285*
3/0	1000		66261101259	66261101280*
4/0	1200		66261101258	66261101275*

\*PACKAGING STANDARDS: MIN. PKG./STD. PKG. = 100/1000

## RUBBER HAND SANDING BLOCK

A resilient rubber block that conforms well to mild contours and flat surfaces. 3-2/3" x 9" sheets are securely held by slotted "jaws" at each end of the block to permit quick, easy sheet changes.

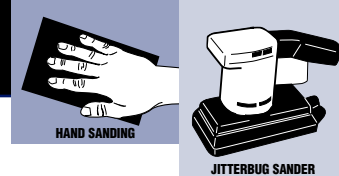


SIZE	STD. PKG.	UPC. NO.
3-2/3 X 9	14	07660743140



**NORTON**

# CLOTH & PAPER SHEETS




## 9 X 11 CONTRACTOR PACK PAPER SHEETS


A line of abrasive sheets for general contractors, small light contractors, institutional and serious do-it-yourselfers.

Contractor Packs - Packaging Highlights	
FEATURES	BENEFITS
<ul style="list-style-type: none"> <li>• Tri-lingual, job specific application information</li> <li>• Durable, resealable packages</li> </ul>	<ul style="list-style-type: none"> <li>• Simplifies selection</li> <li>• Minimize waste and damage</li> <li>• Portable; ideal for showroom merchandising and carrying to the job site</li> </ul>

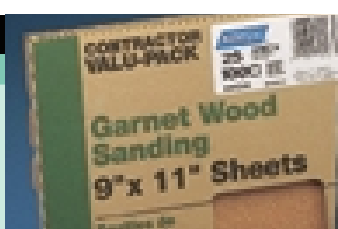
BEST	3X
FEATURES	BENEFITS
<ul style="list-style-type: none"> <li>• Open coat, premium aluminum oxide abrasive grain</li> <li>• Non-pigmented stearate coating</li> <li>• High-strength fiber reinforced latex saturated paper backing</li> <li>• Full resin adhesive bonding</li> </ul>	<ul style="list-style-type: none"> <li>• Hard, tough; provides a free cutting action for quick initial cut and maximum life</li> <li>• Provides maximum resistance to clogging for longer life - especially when sanding soft materials</li> <li>• Tear resistant; provides exceptional flexibility when folding to get into corners and crevices</li> <li>• Provides exceptional resistance to abrasive grain shedding especially when folding to sand into corners; long life</li> </ul>



GOOD	All Purpose
FEATURES	BENEFITS
<ul style="list-style-type: none"> <li>• Aluminum oxide open coat</li> <li>• Extensive, P-graded grit range (P36 – P220 grit)</li> </ul>	<ul style="list-style-type: none"> <li>• Versatile; for hand or machine sanding wood, metal, plastic and fiberglass and for removing old paint</li> </ul>



GOOD	Garnet Wood Sanding
FEATURES	BENEFITS
<ul style="list-style-type: none"> <li>• Natural garnet grain</li> </ul>	<ul style="list-style-type: none"> <li>• The choice when preparing bare wood surfaces for stains or finishes</li> </ul>



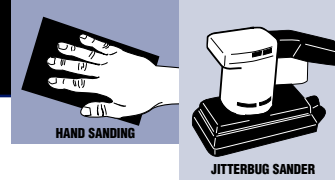
GOOD	Wet Sanding
FEATURES	BENEFITS
<ul style="list-style-type: none"> <li>• Sharp silicon carbide abrasive</li> <li>• Waterproof A-wt backing design</li> </ul>	<ul style="list-style-type: none"> <li>• Ideal for wet, oil or dry sanding primer, sealer, varnish, lacquer, enamel and other topcoats</li> </ul>



SIZE	GRIT	STD. PKG.	BEST	STD. PKG.	GOOD					
			3X CONTRACTOR PACK		ALL PURPOSE * CONTRACTOR PACK	WOOD SANDING CONTRACTOR PACK	WET SANDING CONTRACTOR PACK			
9 X 11	36	200†		250•	07660700361					
	50				07660700360					
	60				07660701624				07660701585	
	80				07660700359				07660701584	
	100				07660700358				07660701583	
	120				07660700357				07660701582	
	150				07660700356				07660701581	
	180				07660700355				07660701580	
	220				07660700354				07660701579	07660701226
	320				07660700365					
	400									
	ASSORTED									

\* P-GRADED  
 • PACKED 25 SHEETS PER CONTRACTOR PACK, 10 CONTRACTOR PACKS PER STANDARD PACKAGE. SOLD AND PRICED PER SHEET.  
 † PACKED 20 SHEETS PER CONTRACTOR PACK, 10 CONTRACTOR PACKS PER STANDARD PACKAGE. SOLD AND PRICED PER SHEET.

# CLOTH & PAPER SHEETS



## FILE SHEETS

SIZE	GRIT	BETTER				GOOD		
		H875B†	PSA H875B†	PSA VACUUM H875B†	SPEED-GRIP H875‡	SPEED-GRIP VACUUM H875‡	H290*★	PSA H290*★
2-3/4 X 16	40					66261123618		
	80			66261123611		66261123617		
2-3/4 X 16-1/2	36		66261123610		66261123616		66261130840	
	40		66261123609		66261123615		66261130839	
	80		66261123608		66261123614		66261130838	
	100		66261125595•					
	120							
	150							
	180							
2-3/4 X 17-1/2	36	66261123622				66261130837		
	40	66261123621				66261130836		
	80	66261123620				66261130835		
	100	66261126512						
	180	66261126511						

★ P-GRADED PACKAGING STANDARDS:

MIN./STD. PKG.

\*H290 = 50/500

‡ SPEED-GRIP H875 = 25/125

• H875 PSA 100 GRIT 50/500

‡ALL OTHER H875 = 50/250

†WATERPROOF

## PAPER CUT SHEETS

SIZE	GRIT	MIN/STD. PKG.	BETTER		GOOD		
			T414† UPC NO.	A211* UPC NO.	A213* UPC NO.	A290* UPC NO.	A414 UPC NO.
3 X 8	80	100/1000		66261102570			
3-2/3 X 9	60	100/1000		66261102925		66261101119	
	80		66261102920				
	100			66261102900			
	120			66261102895			
	150					66261101125	
	180					66261101124	
	220		66261139359			66261101123	66261100508
	240		66261139358				66261105350
	280		66261139357				
	320		66261139356				
	360		66261139355			66261101122	
	400		66261139354				
500	66261139353						
600	66261139352						
4-1/2 X 11	100	100/1000			66261104290		
	120				66261104285		

★ P-GRADED  
†WATERPROOF